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Holding Tanks Go Head-to-Head

The latest unit from SeaLand squares off against a new contender.

Editor's note: The SeaLand tank referred to in this test is a pre-2009 model. In follow up testing, neither most current SeaLand tank nor the Trionic tank leaked. See "Holding Tank Follow-up" for details.



During our September 2002 look at holding tanks, we fantasized about the invention of some scientific doodad that could make waste disappear with the push of a button or at least transmogrify it into something useful (such as biodiesel or gold doubloons). Until that happy day arrives, sailors will continue to have need of a reliable way to collect and store waste until it can be properly disposed of. The undisputed heart of any such system continues to be the holding tank.

In our 2002 test of four popular holding tanks, the unit from SeaLand floated to the top of the group to earn a Best Choice rating. As more than nine years have elapsed since then,

Both makers let you decide where to place inlet, outlet, and vent fittings. On the Trionic tank (left, during pressure testing), the fittings were widely spaced across the top. Fittings on the SeaLand tank (below) were clustered at one end, allowing easy access to all fittings through a smaller, single access panel.



we decided to revisit holding tanks, both to smell out any new advances in design and construction, and to see how our top choice of 2002 would compare with a new kid on the block.

GETTING TANKED

The tank material of choice continues to be rotationally molded linear polyethylene. Polyethylene is light in weight, doesn't corrode, allows for seamless tank construction, is relatively inexpensive and (if thick enough) won't allow odors to permeate. In short, a good quality polyethylene tank could very well outlast the hull of the boat you're installing it in.

On the construction front, one improvement we did note was placement of the tank fittings, particularly the discharge outlet. All of the holding tanks in our 2002 test had discharge outlets located at the sides near the bottom, in efforts to allow users to drain as much waste as possible when pumping out.

Today, the trend (with better quality tanks anyway) is to use all top- mounted fittings. This placement not only reduces the potential for leaks, but also prevents sewage from sitting in the discharge hose,

reducing the chance of hose failure and odor problems due to permeation. Top-mounted outlet fittings use a ridged PVC pump-out tube (SeaLand labels theirs a "diptube") that extends to a point just above the bottom of the tank. This design reduces the chance of plugging, while allowing most all of the waste to be pumped out.

WHAT WE TESTED

This test pitted a holding tank from SeaLand with a comparable tank from Trionic Corp.

Since the SeaLand tank we tested in 2002 was no longer available, we chose a current model that was similar in size and construction, the 18-gallon 20 HTS-VRT from SeaLand's Basic Series lineup.

PS VALUE GUIDE	HOLDING TANKS	
MANUFACTURER	SEALAND	TRIONIC
MODEL #	20 HTS-VRT 🛩	SP-2020 *
NAME	Marine Holding Tank	Super Premium
PRICE	\$400	\$220
TYPE	18-gallon, rectangular shape	20-gallon, rectangular shape
MATERIAL	3/8" virgin polyethylene	3/8" virgin polyethylene
SIZE (H-W-D in inches)	16.75 x 11.5 x 28.28	12 x 16 x 24
PRESSURE RELIEF VALVE	Yes	Yes
NUMBER OF INLETS / SIZE	Two / 1½ inches	One / 1½ inches
NUMBER OF OUTLETS / SIZE	Two / 1½ inches	One / 1½ inches
NSPECTION PORTS/ DIAMETER	One/ 3 inches	One / 3 inches
VENT SIZE	5/8-inch	5/8-inch
COMMENTS	Includes hose fittings	Removable pressure relief valve
WARRANTY	1 year	1 year
	TEST RESUL	TS
TOP PANEL DEFLECTION	% inch	1/8 inch
SIDE PANEL DEFLECTION	5/16 inch	1/8 inch
LEAK TEST	Inspection port (moderate), discharge outlet (slight)	Discharge fittings (slight)
Best Choice 🛩 Recommended		

Trionic provided us a 20-gallon SP-2020 model from its line of super premium holding tanks.

While the tanks in our test were rectangular, both Trionic and SeaLand offer a variety of other shapes.

HOW WE TESTED

Tanks were tested per Code of Federal Regulations 159.109, which states, "Any sewage retention tank that is designed to operate under pressure must be pressurized hydrostatically at a pressure head of 7 feet or to 150 percent of the maximum pressure specified by the manufacturer for operation of the tank, whichever is greater. The tank must hold the water at this pressure for one hour with no evidence of leaking."

To accomplish this, we attached a section of hose to each tank and hydrostatically pressurized them to a head of 7 feet. Once pressurized, each tank was monitored for leaks and deflection. Tanks also were rated on factors such as cost, quality of construction, and features (inspection ports, pressure relief valves, options for additional fittings, etc.).

Preventing threaded fittings from leaking was the hardest part of this test. Teflon tape was used with some success, though nylon fittings in polyethylene tank walls generally make for a tight fit. Still, you'd be surprised how much pressure is created with 7 feet of head.

Once the leaks were minimized and the water level stabilized to the extent possible, we waited the required one hour, and then measured the amount of deflection.

SEALAND 20 HTS

The 20 HTS is constructed of 3/8-inch virgin, low linear density polyethylene and is ISO/USCG compliant. The 20 HTS comes with a %-inch vent, 3-inch inspection port, 1½-inch inlet, and two 1½-inch discharge outlets (one for connection to a deck mounted discharge fitting, the other for connection to an overboard discharge pump). Testers particularly liked inclusion of the second discharge outlet as standard equipment (and the greater installation versatility it provides). Hose fittings for the inlet and both outlets were also included.

The 20 HTS comes equipped with a TankSaver vacuum relief valve, which protects the tank from implosion damage due to excessive dockside pumpout vacuum levels. The capacity of the 20 HTS was advertised as 18 gallons, however its measurements were strangely a bit larger than those of the 20-gallon Trionic tank.

After one hour under pressure, the 20 HTS was measured for panel deflection. Side panel deflection was ⁵/16-inch per side, while both the top and bottom panel had ¼-inch of deflection. As with noted in our 2002 test, despite a good deal of fiddling with the fittings and application of Teflon tape, we had leaks at both the 3-inch access plate and at one of the discharge outlet fittings that we were unable to stop completely with a 7-foot head. The fitting leak was fairly minor; the access plate leak was a bit more pronounced.

Bottom line: The 20 HT is a good quality tank that comes standard with features we liked, but costs roughly \$60 more than the Trionic (even after factoring in the additional cost for a second discharge outlet for the Trionic tank). It gets a Recommended rating from our testers.

TRIONIC SP-2020

Trionic's Super Premium Holding Tanks are constructed of 3/8-inch-thick virgin polyethylene and comply with U. S. Coast Guard requirements. The SP-2020 comes

A CLOSER LOOK

Caps and Fittings Prove Difficult to Seal Perfectly

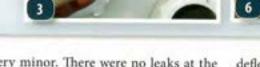
Beaked slightly during pressure testing. The leaked slightly during pressure testing. The leaks were small, but enough of a problem to suggest that owners test the fittings prior to installation. Fittings and caps were particularly susceptible. Despite the problems, testers believed that they would have been able to contain the leaks with common remedies such as thread sealant or Teflon tape.

- Water pooled beneath the SeaLand's inspection port cap.
- Drops squeezed through the threads of one of the SeaLand discharge outlets.
- The SeaLand tank, like the Trionic, had a 5/8-inch vent fitting.
- Water seeped past the seal at the Trionic tank's discharge outlet.
- The Trionic vacuum relief valve can be removed for cleaning and inspection.
- An O-ring helped keep the Trionic inspection port watertight.

with a 5/8-inch barb vent assembly, 3-inch inspection port, 1½-inch inlet, and a 1½inch discharge outlet and all fittings, as well as a 1½-inch screw in plug. A second overboard discharge is available as an option, but costs an additional \$30. As with the SeaLand 20 HTS, all fittings were mounted at the top of the tank.

The SP-2020 also features a vacuum relief valve to prevent tank collapse due to dock pump out stations with high vacuum levels. Testers particularly liked the screwcap design of the Trionic relief valve, which provided easy access for cleaning.

After one hour at pressure, total panel deflection for the top, bottom, and side panels was a miserly 1/8-inch each. As with the SeaLand tank, we were unable to completely eliminate leaking with a 7-foot head. The SP-2020 leaked only at the discharge fitting and that leak was



very minor. There were no leaks at the inspection port.

Bottom line: The SP-2020 not only cost less than the SeaLand 20 HTS, but also had less material deflection and leakage. It received a Best Choice rating from our testers.

CONCLUSION

Both holding tanks were of high quality and would carry out their duties of holding doody well. Although both had minor leaks during our test, we think we could have eventually finessed them to hold 7 feet of head.

That being said, the leaks that did exist were more pronounced with the SeaLand tank, specifically the one at the inspection port—this was possibly due to a combination of its larger diameter (as compared to the leaky outlet fitting) and the greater deflection of the top panel where it was located.

Although not conclusive in and of itself, less deflection would seem to indicate greater strength, and while the difference wasn't huge, deflection for the Trionic tank was noticeably less than the SeaLand unit.

Taking the test results and the price difference into consideration, the Trionic SP-2020 adds up to a better value in this holding tank size range.



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TRIONIC, 262/692-6336 www.trioniccorp.com

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Holding Tank Test Follow-up

New gasket and helpful instructions ensure a tight seal on SeaLand tank.

We recently tested an updated version of the SeaLand 20 HTS-VRT holding tank reviewed in our November 2011 test, which also featured the Trionic SP-2020 super premium holding tank. SeaLand's tank update was adding a new, flat, square-cut O-ring for the clean-out/inspection port cap and some helpful instructions on sealing the inlet and outlet fittings. For this test, SeaLand sent us a tank with the inlet and outlet fittings firmly installed and sealed with pipe sealant, as the maker recommends. Aftermarket tanks are typically shipped with fittings separate.

The tank's construction hadn't changed: high-density 3/8-inch walled polyethylene, a 5/8-inch vent, 3-inch inspection port, 1½inch inlet, and two 1½-inch discharge outlets (one for connection to a deck-mounted discharge fitting, the other for connection to an overboard discharge pump). Testers liked having the second discharge outlet as standard. The 20 HTS comes equipped with a Tank-Saver vacuum-relief valve, which protects the tank from

implosion damage due to excessive dockside pump-out vacuum levels. The capacity of the 20 HTS was advertised as 18 gallons; however, its dimensions were a bit larger than the 20-gallon Trionic.

RESULTS OF RE-TEST

As in our November test, the new SeaLand tank was pressurized hydrostatically at a head pressure of 7 feet. Once pressurized, the tank was monitored for leaks and panel deflection.

P5 VALUE GUIDE	HOLDING TANKS	
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NUMBER OF OUTLETS / SIZE	Two / 1½ inches	One / 1½ inches
INSPECTION PORTS/ DIAMETER	One/ 3 inches	One / 3 inches
VENT SIZE	5/8-inch	5/8-inch
COMMENTS	Includes hose fittings	Removable relief valve
WARRANTY	1 year	1 year
	TESTR	ESULTS
TOP & BOTTOM PANEL DEFLECTION (COMBINED)	1/2 inch	1/4 inch
SIDE PANEL DEFLECTION (COMBINED)	1 inch	1/4 inch
LEAKTEST	None	None
* Best Choice Jer Recommended		



SeaLand's new gasket for the holding tank inspection port cap is easier to seat than its round-profile predecessor. The cap allowed no leaks.

No leaks were noted. The pipe sealant was so effective that testers were unable to remove the fittings from the tank afterward. According to a Sea Land rep, the fittings are not supposed to un-thread; however, the grommets into which they are mounted can be rotated to orientate the fittings as needed. The sealing grommets of the Trionic tank feature square shoulders, allowing you to more easily put a wrench to them for adjustment or removing the fittings.

The SeaLand's total deflection for the top and bottom was a half-inch, while the combined panel deflection for the ends and sides was 1 inch. This was more than the 5/8-inch combined side deflection of the older SeaLand tank and the 1/4-inch deflection for the Trionic. The side deflection was significantly more pronounced on one side than the other.

We also re-tested the Trionic tank, this time using Sikaflex 291, the sealant used by Trionic's boatbuilding client. It also did not leak.

Bottom line: Both holding tanks are well made and will not leak when properly sealed. The Trionic, which is less expensive and showed less sidewall flex, remains our Best Choice, while the updated SeaLand 20 HTS is Recommended.

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